



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-664-301
Job Sheet 178559



Part No: D412-664-301

Job Qty: 2 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/1/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 01 2018
110	Packaging	2 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-4		JUN 01 2018
120	QC	2 pcs	6/1/18	6/1/18	0.00	0.00	QC4		
130	Packaging	2 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-2		
135	DC	2 pcs	6/1/18	6/1/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	6/1/18	6/1/18	0.00	0.00	QC21		JUN 01 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-664-301 Location:FG124 PPP Rev: 2
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-664-301 chg002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	Crosstube Strap Bumper	4 Ea (2 ea)	90-Start up Operation	5047625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	4	53	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 2:36 PM Dart.lajeunesse.marie



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CANADA
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www.dartaerospace.com

Container No: S077252



Part: D412-664-301

Job No: 178559

Serial No/Batch: S077252

Revision: J

Inspector:

Exp Date: 06/01/2018

Instructions:

Date: 06/01/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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